

Installation Instructions and Owner's Manual

PCS1 Series **Backwashing Multi-Layer Carbon Filter System**



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Pre-installation Instructions

Description of the water filter system

This filter system includes a media tank that has been preloaded with filter sand, a blend of catalytic and coconut shell carbon and a backwashing control valve. Incoming water flows into the control valve and is directed down through the media. This media uses adsorption to remove objectionable tastes and odors as well as providing sediment filtration of the water. The filtered water then returns to the control valve where it is directed into the service lines.

Successful Application

This filter is intended primarily for chlorine, chloramine and sediment reduction on a municipal water supply. If installed on a well it is important that the water be free from bacteria which can propagate within the carbon media bed. It is our recommendation that it only be applied on a well if some form of sanitization precedes the water filter. Make sure the model selected is properly sized for the demand flow rate of the facility. Do not install a cartridge filter before the backwashing filter; only after.

Time of Backwash

Periodically the control valve will go through a backwash cycle. The frequency of this backwash process will depend on the incoming water quality and amount of water used. This backwash cycle is factory preset to occur every third day. This cycle will typically begin at 1:00 A.M.

Water Supply

If installed on a well (see note Successful Application above), this filter will function properly when the water supply is furnished by a jet pump, submersible pump, variable speed (constant pressure) pump or community water supply. As with all other filter systems, however, it is imperative that the well pump provides enough flow rate for the filter to adequately backwash. See specifications on page 16 to determine backwash flow rate requirement. In order to ensure sufficient backwash flow rate the following pumping rate test should be performed prior to installing the backwashing filter.

1. Make certain no water is being drawn in the house.
2. Open spigot nearest pressure tank.
3. When well pump starts, close spigot and measure time (in seconds) to refill pressure tank (well pump turns back off). This is **Cycle Time**.
4. Using a container of known volume, draw water from pressure tank and measure how many gallons until the pump turns back on again. This is **Draw Down**.
5. Calculate pumping rate by dividing draw down by cycle time and multiplying by 60.

$$\frac{\text{Draw Down (gallons)}}{\text{Cycle Time (seconds)}} \times 60 = \text{Pumping Rate (gallons per minute)}$$

Example: Draw down is 8 gallons
Cycle time is 65 seconds

$$\frac{8 \text{ gallons}}{65 \text{ seconds}} \times 60 = 7.4 \text{ gpm (gallons per minute)}$$

Pre-installation Instructions (cont.)

Location Considerations

The proper location to install the filter system will ensure optimum filter performance and satisfactory water quality. The following factors should be considered in selecting the location of this system.

1. The filter must be installed after the pressure tank (private well system only) or meter (municipal water supply).
2. The system should be installed as close as possible (preferably within 15') to an adequate floor or laundry drain capable of handling the backwash cycle volume and flow rate (refer to unit specifications). An air gap should be provided between the filter system drain line and plumbing drain.
3. All water conditioning equipment should be installed at least 10' prior to the water heater. Water temperatures exceeding 100°F can damage the internal components of the control valve and filter tank. An expansion tank may need to be installed in the line to the water heater in order to allow for thermal expansion and comply with local plumbing codes.
4. Water pressure must not exceed the range of 25 - 100 psi.
5. The system must not be subject to freezing temperatures.
6. The control valve requires 115/120 V, 60 Hz electricity from an outlet that is not wired to a switch.
7. Never install a cartridge type filter prior to the backwashing filter system. Any cartridge or in-line filter (if desired) may be installed after the filter system. This will prevent restricting the water flow and pressure available for backwash.
8. Appliances requiring extended periods of continuous or high flow water use (i.e. geothermal heat pumps, swimming pools, lawn irrigation, outside hose bibs, etc.) should bypass the filter.
9. Do not install on a water supply that is, or is susceptible to, bacterial contamination unless a disinfection system precedes the PCS1.

General Installation

GENERAL INSTALLATION & SERVICE WARNINGS

The water conditioner is not designed to support the weight of plumbing.

Do not use Vaseline, oils, other hydrocarbon lubricants or spray silicone anywhere. A silicone lubricant may be used on black "O" Rings. This will allow ease of installation and decrease chance of rolling from the bypass and tank connections. *Avoid any type of lubricants, including silicone, on red or clear lip seals.*

Do not use pipe dope or other sealants on threads. Teflon® tape must be used on the threads of the drain line connection. Teflon® tape is not used on any connection where "O" Ring seals are used

The nuts and caps are designed to be unscrewed or tightened by hand or with the special plastic Service Wrench, (V3193-02, not included). If necessary, pliers can be used to unscrew the nut or cap. Do not use a pipe wrench to tighten nuts or caps. *Do not place screwdriver in slots on caps and/or tap with a hammer.*

NOTE: If the plumbing system is used as the ground leg of the electric supply, continuity should be maintained by installing ground straps around any non-conductive plastic piping or bypass used in the installation.

Make sure the filter is not installed backwards. The filter will not function properly if installed backwards and filter media may be forced into the water lines. Arrows molded into the valve body and red handles of the bypass indicate the direction of flow.

Typical Installation

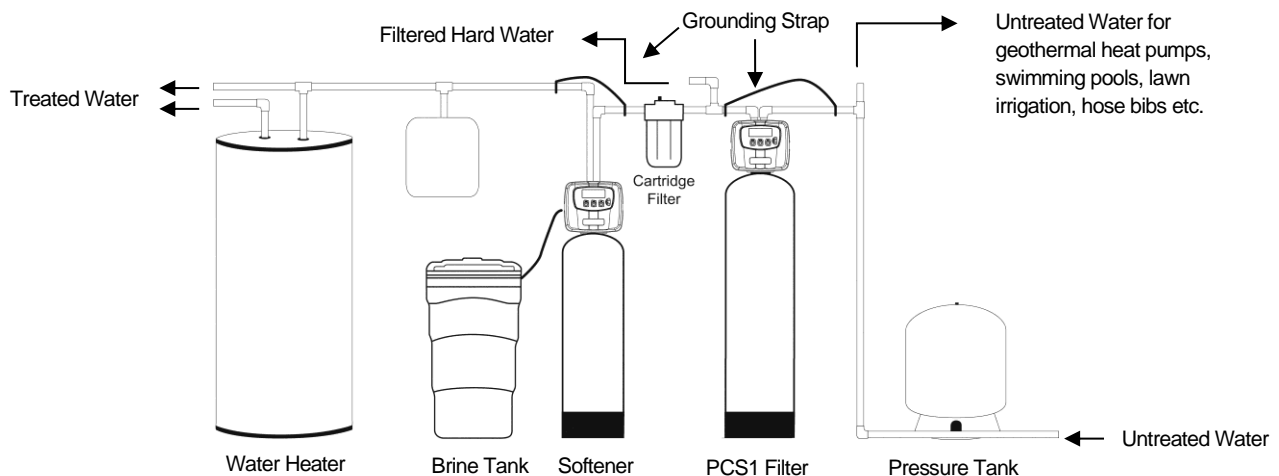


FIGURE 1: Typical Installation

Bypass Valve

The bypass valve is used to isolate the control valve from the plumbing system's water pressure in order to perform control valve repairs or maintenance. The 1" full flow bypass valve incorporates four positions including a diagnostic position that allows a service technician to have pressure to test a system while providing untreated bypass water to the building. Be sure to install bypass valve onto main control valve, before beginning plumbing or make provisions in the plumbing system for a bypass. The bypass body and rotors are glass filled Noryl® and the nuts and caps are glass filled polypropylene. All seals are self-lubricating EPDM to help prevent valve seizing after long periods of non-use. Internal "O" Rings can easily be replaced if service is required. The bypass consists of two interchangeable plug valves that are operated independently by red arrow shaped handles. The handles identify the direction of flow. The plug valves enable the bypass valve to operate in four positions.

1. **Normal Operation Position:** The inlet and outlet handles point in the direction of flow indicated by the engraved arrows on the control valve. Water flows through the control valve for normal operation of a water softener or filter. During the regeneration cycle this position provides regeneration water to the unit, while also providing untreated water to the distribution system (**Fig. 2**).
2. **Bypass Position:** The inlet and outlet handles point to the center of the bypass. The system is isolated from the water pressure in the plumbing system. Untreated water is supplied to the building (**Fig. 3**).
3. **Diagnostic Position:** The inlet handle points toward the control valve and the outlet handle points to the center of bypass valve. Untreated supply water is allowed to flow to the system and to the building, while not allowing water to exit from the system to the building (**Fig. 4**). This allows the service technician to draw brine and perform other tests without the test water going to the building.

NOTE: The system must be run through a rinse cycle before returning the bypass valve to the normal position.

4. **Shut Off Position:** The inlet handle points to the center of the bypass valve and the outlet handle points away from the control valve. The water is shut off to the building. The water treatment system will depressurize upon opening a tap in the building. A negative pressure in the building combined with the unit being in regeneration could cause a siphoning of brine into the building. If water is available on the outlet side of the unit it is an indication of water bypassing the system (**Fig. 5**)

Figure 2 - Service

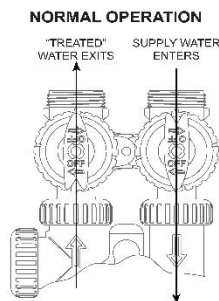


Figure 3 - Bypass

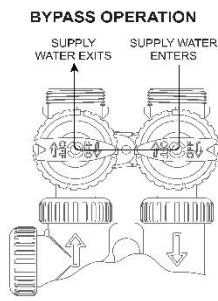


Figure 4 - Diagnostic

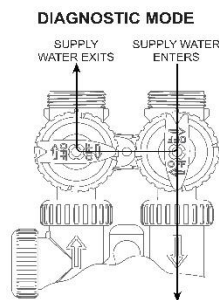
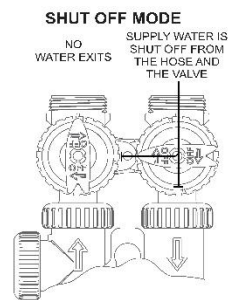


Figure 5 - Shut Off



Installation Instructions

- STEP 1:** **Unpack filter unit**, making sure to remove entire contents of the shipping container prior to disposal.
- STEP 2:** Attach bypass valve to the inlet/outlet of the control valve.
- STEP 3:** Place unit at desired installation position. Be sure it is within 15 feet of a drain that is lower than the control valve and near a non-switched electrical outlet. Be sure the tank is on a level and firm base. Install the unit with at least 10 feet of piping before the water heater to prevent hot water from backing into the filter. **DO NOT plug into electrical outlet at this time.**
- STEP 4:** **Shut off all water at main supply.** On private well system, turn off power to pump and drain pressure tank. Make certain pressure is relieved from complete system by opening nearest faucet to drain system. **SHUT OFF FUEL / ELECTRICAL SUPPLY TO WATER HEATER.**
- STEP 5:** **Plumb the water supply line** to the unit's bypass valve inlet, located at the right rear as you face the unit. There are a variety of installation fittings available. They are listed under Installation Fitting Assemblies, pages 21-23. When assembling the installation fitting package (inlet and outlet), connect the fitting to the plumbing system first and then attach the nut, split ring, and "O" Ring. Heat from soldering or solvent cements may damage the nut, split ring, or "O" Ring. Solder joints should be cool and solvent cements should be set before installing the nut, split ring, and "O" Ring. Avoid getting solder flux, primer, and solvent cement on any part of the "O" Rings, split rings, bypass valve, or control valve. If the building's electrical system is grounded to the plumbing, install a copper grounding strap from the inlet to the outlet pipe. Plumbing must be done in accordance with all applicable local codes. **MAKE CERTAIN WATER ENTERS THROUGH INLET AND DISCHARGES THROUGH OUTLET.**
- STEP 6:** **Apply thread tape to DLFC Assembly.** Remove drain line flow control (DLFC) retainer clip (Figure 6, Page 7) and remove the DLFC assembly from the valve body, (Figure 6, Page 7). Apply thread tape to threads. Slide drain fitting compression nut onto provided drain tubing and place the tube insert inside the end of the tubing. Insert tubing end with insert into drain elbow and tighten the compression nut onto the thread taped elbow. Reinsert DLFC assembly into the valve body, making certain it is FULLY inserted before replacing the retaining clip.
- STEP 7:** **Install drain line.** Use the provided ½" I.D. polyethylene tubing (**DO NOT USE FLEXIBLE VINYL TUBING!**) to run drain line from control valve DLFC fitting (Figure 6, Page 7) to floor drain or sump pit capable of handling the backwash rate of the filter (refer to specifications and flow rate on page 16) or discard the compression fitting and use ¾" NPT fitting to connect a rigid pipe drain line (recommended). If backwash flow rate is greater than 7.5 gpm, use ¾" FNPT connector with rigid drain line. There must be an air gap at the end of the drain line to prevent siphoning of wastewater. Length of drain line should be 15' or less. **AVOID OVERHEAD DRAINS.**

Installation Instructions (cont.)

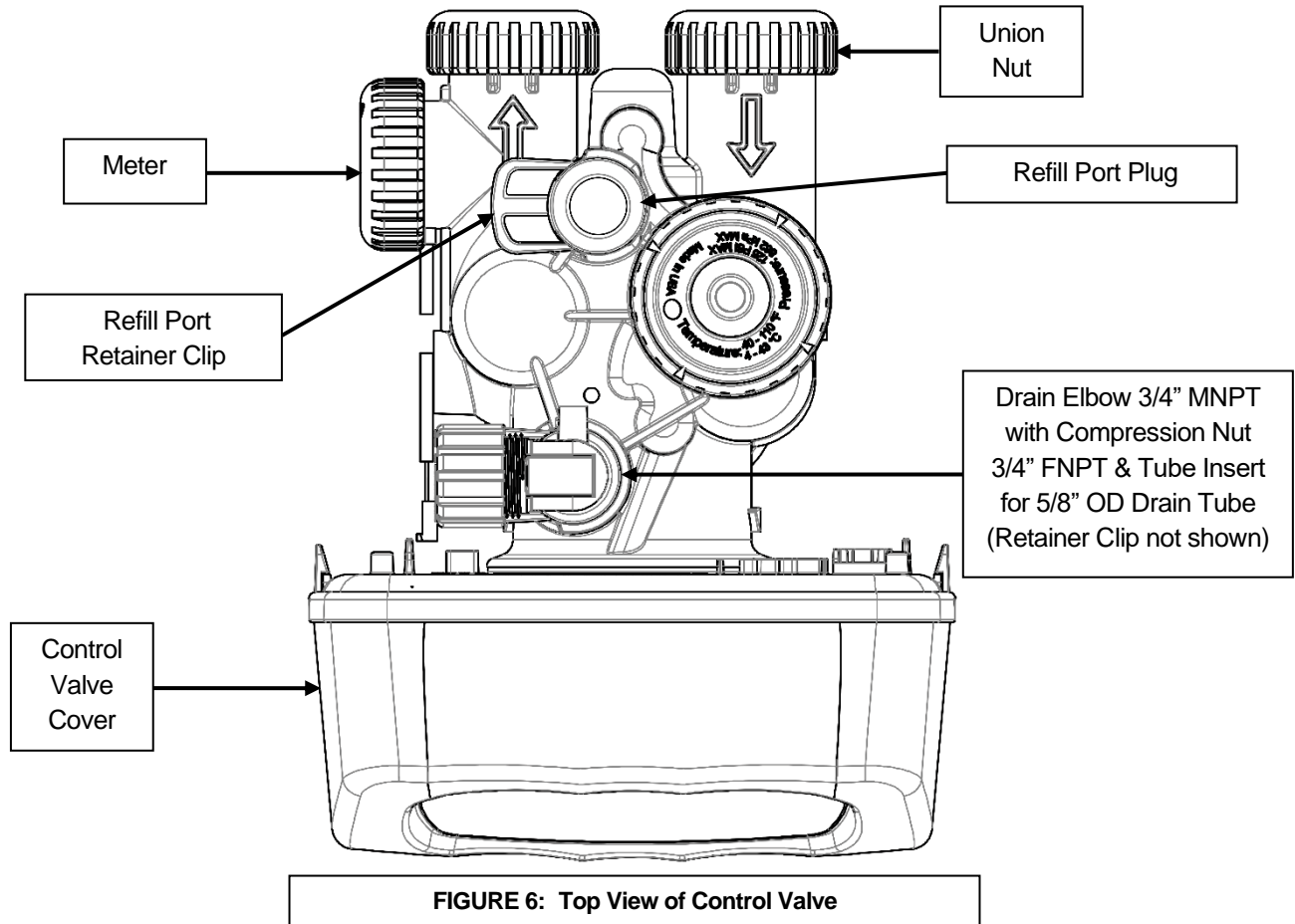


FIGURE 6: Top View of Control Valve

STEP 8: With the bypass valve handles in the bypass position (Figure 3, Page 5), turn on water supply. Turn the inlet bypass valve handle to the diagnostic position (Figure 4, Page 5) and allow the filter to pressurize. NOTE: the INLET and OUTLET knobs turn *clockwise* to close the port to the filter and *counter-clockwise* to open the port to the filter. Check for leaks and correct as needed. Return the inlet bypass valve handle to the bypass position.

STEP 9: **Program control valve.** Plug the transformer of the control valve into an uninterrupted electrical outlet (not wired to a switch) and use the buttons on the front of the control valve to adjust the initial settings.

A) SET THE TIME OF DAY

1. Press the "CLOCK" button
 - a. The upper left of the display will show "TIME SET HOUR"
 - b. The hour will flash
2. Press the "UP" or "DOWN" buttons (triangle pointing up or down) until the correct combination of hour and "AM" or "P M" is reached to match the current time.
3. Press the "NEXT" button
 - a. The upper left of the display will show "TIME SET MINUTES"
 - b. The minutes will flash

Installation Instructions (cont.)

4. Press the “UP” or “DOWN” buttons until the minutes match the current time.
5. Press the “NEXT” button to return to the main display

B) Enter Programming: Press “NEXT” and “UP” (triangle pointing up) buttons simultaneously for 3 seconds.

1. **Days Between Regeneration:**
 - a. The upper left of the display will show “DAYS BETWEEN REGEN SET”
 - b. A number will flash (default 3)
2. Using the “UP” or “DOWN” (triangle pointing up or down) buttons, set the number of days (default 3, recommended) between regenerations.
3. **Regeneration Time:** Press the “NEXT” button
 - a. The upper left of the display will show “REGEN TIME HOUR SET”
 - b. The hour will flash
4. **Regeneration Hour:** Using the “UP” or “DOWN” buttons, set the combination of hour of day and “AM” or “PM”. Make sure the filter is not regenerating at the same time with any other water treatment equipment.
5. Press the “NEXT” button
 - a. The upper left of the display will show “REGEN TIME MINUTES SET”
 - b. The minutes will flash
6. **Regeneration Minutes:** Using the “UP” or “DOWN” buttons, set the minutes portion of the time when regeneration should occur.
7. **Exit Programming:** Press the “NEXT” button to return to the main display

STEP 10: **Initiate Manual Regeneration (Backwash Cycle):** With the bypass valve in the bypass position, press and hold the “REGEN” button 3 seconds or until the word “BACKWASH” appears in the upper left of the display. The drive motor will run briefly and count-down timer will appear in the lower right the display. There may be an audible release of pressure to the drain.

STEP 11: **Unplug the valve transformer from the electrical outlet** to keep the unit in backwash for an extended time to purge any air and remove media “fines” (very small particles of media).

STEP 12: Slowly turn the INLET knob of the bypass, counter-clockwise, to a point approximately 1/3 of the way between “Bypass” and “Service” positions (Figure 2, Page 5) or until the remaining air is released from the tank.

STEP 13: Once the air is purged, gradually turn the INLET knob of the bypass valve counter-clockwise until it is fully in “Service” position (Figure 2, Page 5). Then turn the OUTLET knob of the bypass valve counter-clockwise until it is fully in the “Service” position (Figure 2, Page 5), and **leave the control valve in “Backwash” position for at least 10 minutes or until water flowing from the drain line runs clear; whichever is longer.**

STEP 14: **Rinse Cycle: Plug the valve transformer into the electrical outlet.** Press the “REGEN” button to advance the control valve to the “RINSE” cycle. Another count-down timer will appear in the time-of-day position, “RINSE” will be shown in the upper left of the display.

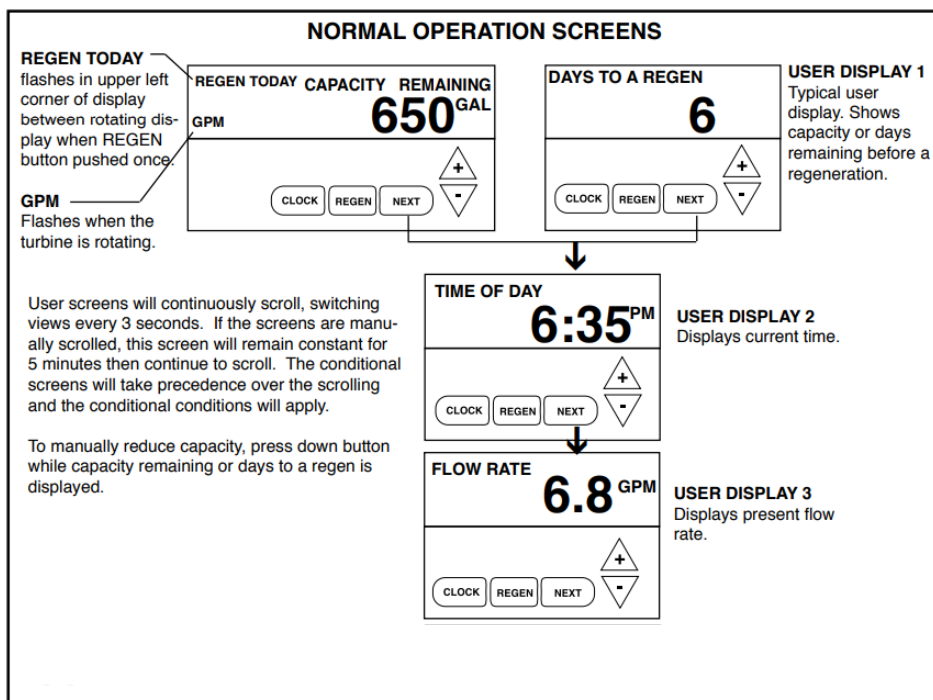
STEP 15: **Exit Manual Regeneration:** Allow the rinse cycle to complete and the filter will return to service mode automatically.

STEP 16: **TURN ON FUEL / ELECTRICAL SUPPLY TO WATER HEATER.**

General Operation

USER DISPLAYS

When the system is operating, one of several displays may be shown. Pressing NEXT will alternate between the displays. One of the displays is the current time of day. The second display shows days to a regen/gallons remaining. Days To A Regen is the number of days left before the system goes through a regeneration cycle. Capacity remaining is the number of gallons that will be treated before the system goes through a regeneration cycle. The third display is current flow in gal/min. The user can scroll between the displays as desired by pushing NEXT or display will scroll automatically. When water is being treated (i.e. water is flowing through the system) the word "GPM" flashes on left side of display when other than flow rate is displayed. User screens will continuously scroll, switching views every 3 seconds. If the screens are manually scrolled, this screen will remain constant for 5 minutes then continue to scroll. The conditional screens will take precedence over the scrolling and the conditional conditions will apply. To manually reduce capacity, press down button while capacity remaining or days to a regen is displayed.



MANUAL REGENERATION

Sometimes there is a need to regenerate the system sooner than when the system calls for it, usually referred to as manual regeneration. There may be a period of heavy water usage because of guests or a heavy laundry day. To initiate a manual regeneration at the preset delayed regeneration time, press and release "REGEN". The words "REGEN TODAY" will flash in left corner of display as it scrolls through displays to indicate that the system will regenerate at the preset delayed regeneration time. If you pressed the "REGEN" button in error, pressing the button again will cancel the request. To initiate a manual regeneration immediately, press and hold the "REGEN" button for five seconds. The system will begin to regenerate immediately. The request cannot be cancelled. You must cycle all the way through the cycles to make it stop. PLEASE NOTE: This will reset the meter. Note: If the salt tank does not contain salt, fill with salt and wait at least two hours before regenerating. If two regenerations are desired within 24 hour period, press /release REGEN button. REGEN TODAY will flash on screen. Press and hold REGEN button until valve initiates an immediate regeneration.

Maintenance

- 1) You should replace the carbon and gravel underbed every 3 - 5 years depending on water quality and usage. Replacement may be required sooner if the taste and odor being removed begins to reappear in the treated water or you experience increasing pressure drop that is not resolved by increasing the frequency of backwashing.
- 2) If a power outage occurs, check the display of the filter system when the power returns. If the digits of the time of day are flashing, you must reset the time of day or the unit will not backwash.

TO REPLENISH OR REBED MEDIA:

- 1) Pressure must be relieved on the system by placing the Bypass Valve in the "Bypass" position (Figure 3, Page 5) and initiating a manual regeneration (section 3, page 10) to get into the backwash cycle.
- 2) Unplug the Control Valve from the electrical outlet to prevent it from advancing automatically.
- 3) Disconnect the Control Valve from the Bypass Valve.
- 4) Disconnect the Drain Line from the Control Valve.
- 5) Unscrew Control Valve from Mineral Tank and remove the distributor tube
- 6) Siphon water from Mineral Tank and remove the filter media and gravel
- 7) Rinse Mineral Tank and replace the distributor tube, making certain that the distributor basket sits in the center of the tank bottom.
- 8) Cover the top of the distributor tube with the red cap retained from the installation or a piece of tape, to prevent media entering the tube during filling. Using a funnel, pour filter media(s) into the mineral tank. **Begin loading the tank with the gravel underbed first, then the activate carbon and catalytic carbon. Filling the Mineral Tank 1/3 with water before loading gravel will cushion the fall and ensure even distribution of the gravel and media.** At least 14" of space MUST be left empty at the top of the mineral tank to allow for media bed expansion during backwash and to prevent filter media from being discharged through the drain line or plugging the top screen.
- 9) Use a garden hose or bucket to fill the media tank with water.
- 10) Clean mineral tank or dome hole threads to remove any filter media. Remove red cap or tape from the distributor tube and **reinstall control valve** by threading it securely onto the mineral tank. (O-ring seal: **HAND TIGHTEN ONLY!**)
- 11) Attach the bypass valve to the control valve body.
- 12) Reattach Drain Line to Control Valve (Figure 6, Page 7).
- 13) Gradually turn the INLET side knob of the bypass valve counter-clockwise approximately 1/3 of the way to the "Service" position (Figure 2, Page 5) allowing air to purge slowly. Any air trapped in the media bed should be released to the drain and water should begin flowing slowly to the drain.

Maintenance (cont.)

- 14) Once the air is purged, gradually turn the INLET knob of the bypass valve counter-clockwise until it is fully in "Service" position (Figure 2, Page 5). Then turn the OUTLET knob of the bypass valve counter-clockwise until it is fully in the "Service" position (Figure 2, Page 5). and **leave the control valve in "Backwash" position for at least 10 minutes or until water flowing from the drain line runs clear; whichever is longer.**

- 15) Plug the transformer into the electrical outlet. Press the "REGEN" button to advance the control valve to the "RINSE" cycle. Another count-down timer will appear in the time-of-day position, "RINSE" will be shown in the lower middle of the display and "REGEN" appears in the middle left of the display. Allow the rinse cycle to complete and the filter will return to service mode automatically.

Troubleshooting

PROBLEM	CAUSES	SOLUTIONS
Excessive pressure drop through filter	<ul style="list-style-type: none"> A) Filter not backwashing B) Filter not backwashing frequently enough for water condition C) Filter bed loaded with sand D) Drain Line restricted E) Top Screen Fouled F) Control Valve plugged with debris 	<ul style="list-style-type: none"> 1) Check if display is blank, see "Blank Display" section of Page 14. 2) Check if display has an error message, see "Error Code" Pages 14 & 15. 3) Verify drive motor is connected to circuit board connector J1 (labeled "MOTOR") and is not faulty 4) Ensure uninterrupted power supply 5) Increase Backwash frequency 6) Verify sediment being removed is less dense than the filter media and install a "Spin-Down" type sediment filter ahead of the unit to remove well sand 7) Verify adequate pumping rate for backwash 8) Check drain line for restriction: frozen, plugged, kinked, exceeds 15', overhead installation, flexible drain line, drain line diameter too small 9) Clean top screen 10) Disassemble and clean control valve
Contaminant not being properly removed	<ul style="list-style-type: none"> A) Leaking bypass valve B) Internal seal leak C) Distributor tube not seated properly in control valve D) Water usage flow rate exceeds filter specifications 	<ul style="list-style-type: none"> 1) Verify bypass valve is in service position 2) Replace piston and seal assemblies 3) Verify distributor tube seated securely in control valve body 4) Verify actual water usage flow rates against system specifications 5) Increase length of backwash and rinse cycles
Loss of media to drain	<ul style="list-style-type: none"> A) Air in system B) Insufficient soak time before first backwash after installing media 	<ul style="list-style-type: none"> 1) Ensure well system has proper air elimination control 2) Check media level and adjust if necessary
Media in service lines	<ul style="list-style-type: none"> A) Unit is installed backwards B) Distributor basket is broken C) Insufficient gravel under bed 	<ul style="list-style-type: none"> 1) Re-plumb the water lines so that the supply side of the line is connected to the inlet of the bypass and the service side is connected to the outlet. 2) Replace distributor. 3) Add gravel to tank, manually backwash
Howling or whistling noise during regeneration	Inadequate drain line diameter or drain line restricted	Reconfigure or replace drain line
Filter backwashes at wrong time of day	<ul style="list-style-type: none"> A) Clock is not set properly B) Power outage C) Incorrect control valve programming 	<ul style="list-style-type: none"> 1) Reset the clock (page 8) 2) Verify control valve programming (page 8)

Troubleshooting (cont.)

PROBLEM	CAUSES	SOLUTIONS
Display is blank	<ul style="list-style-type: none"> A) Control valve circuit board needs reset B) Transformer is unpowered, unplugged or defective C) Defective circuit board 	<ul style="list-style-type: none"> 1) Hold "NEXT" and "REGEN" buttons for 3 seconds 2) Remove battery, unplug power for 5 seconds, plug back in, replace dead battery. 3) Verify transformer is plugged into an electrical outlet that has power and transformer cable (black, 4 pins) is plugged into control valve connector J4 (labeled "POWER") 4) With transformer plugged into electrical outlet, use a volt meter to test the 2 outer pins (furthest left and furthest right) of connector J4 on the control valve circuit board. Should be approximately 15 volts DC. Replace transformer if defective. 5) Replace circuit board if needed

Error Codes

ERROR CODE:	CAUSES	SOLUTIONS
1001 – unable to sense motor movement	<ul style="list-style-type: none"> A) Drive motor not inserted fully to engage pinion or is defective B) Circuit board not properly snapped into drive bracket C) Center reduction gear reflector dirty 	<ul style="list-style-type: none"> 1) Re-insert motor, check for broken wires, verify motor plugged into connector J1 (labeled "MOTOR") on control valve circuit board and reset control valve (hold "NEXT" and "REGEN" buttons for 3 seconds) 2) Re-seat circuit board into drive bracket and reset control valve 3) Clean reduction gear reflectors (page 20)
1002 – unexpected motor stall	<ul style="list-style-type: none"> A) Obstruction in control valve B) Main drive gear too tight C) Improper voltage delivered to circuit board 	<ul style="list-style-type: none"> 1) Remove piston and seal assemblies for inspection and repair or replacement and reset control valve (hold "NEXT" and "REGEN" buttons for 3 seconds) 2) Loosen main drive gear and reset control valve 3) Verify proper voltage is being supplied to circuit board (see Solution 4 under "Display is Blank" section, page 14)
1003 – motor ran too long, cannot find next cycle position	<ul style="list-style-type: none"> A) Motor failure during regeneration B) Obstruction in control valve C) Drive bracket not snapped in place properly 	<ul style="list-style-type: none"> 1) Re-insert motor, check for broken wires, verify motor plugged into connector J1 (labeled "MOTOR") on control valve circuit board and reset control valve (hold "NEXT" and "REGEN" buttons for 3 seconds) 2) Remove piston and seal assemblies for inspection and repair or replacement and reset control valve 3) Re-seat drive bracket assembly and reset control valve

Error Codes (cont.)

<p>1004 – motor ran too long, timed out trying to reach home position</p>	<p>B) Drive bracket not snapped in place properly C) Center reduction gear reflector dirty</p>	<p>2) Re-seat drive bracket assembly and reset control valve (hold “NEXT” and “REGEN” buttons for 3 seconds) 3) Clean reduction gear reflectors (page 20)</p>
<p>1006 – MAV/SEPS/NHBP/AUX MAV motor ran too long, looking for park position</p>	<p>A) Control valve not programmed for ALT oFF B) Obstruction in control valve</p>	<p>1) Enter cycle programming level and verify second parameter is set to ALT oFF 2) Remove piston and seal assemblies for inspection and repair or replacement and reset control valve (hold “NEXT” and “REGEN” buttons for 3 seconds)</p>
<p>1007 – MAV/SEPS/NHBP/AUX MAV motor ran too short looking for park position</p>	<p>A) Control valve not programmed for ALT oFF B) Obstruction in control valve</p>	<p>1) Enter cycle programming level and verify second parameter is set to ALT oFF 2) Remove piston and seal assemblies for inspection and repair or replacement and reset control valve (hold “NEXT” and “REGEN” buttons for 3 seconds)</p>

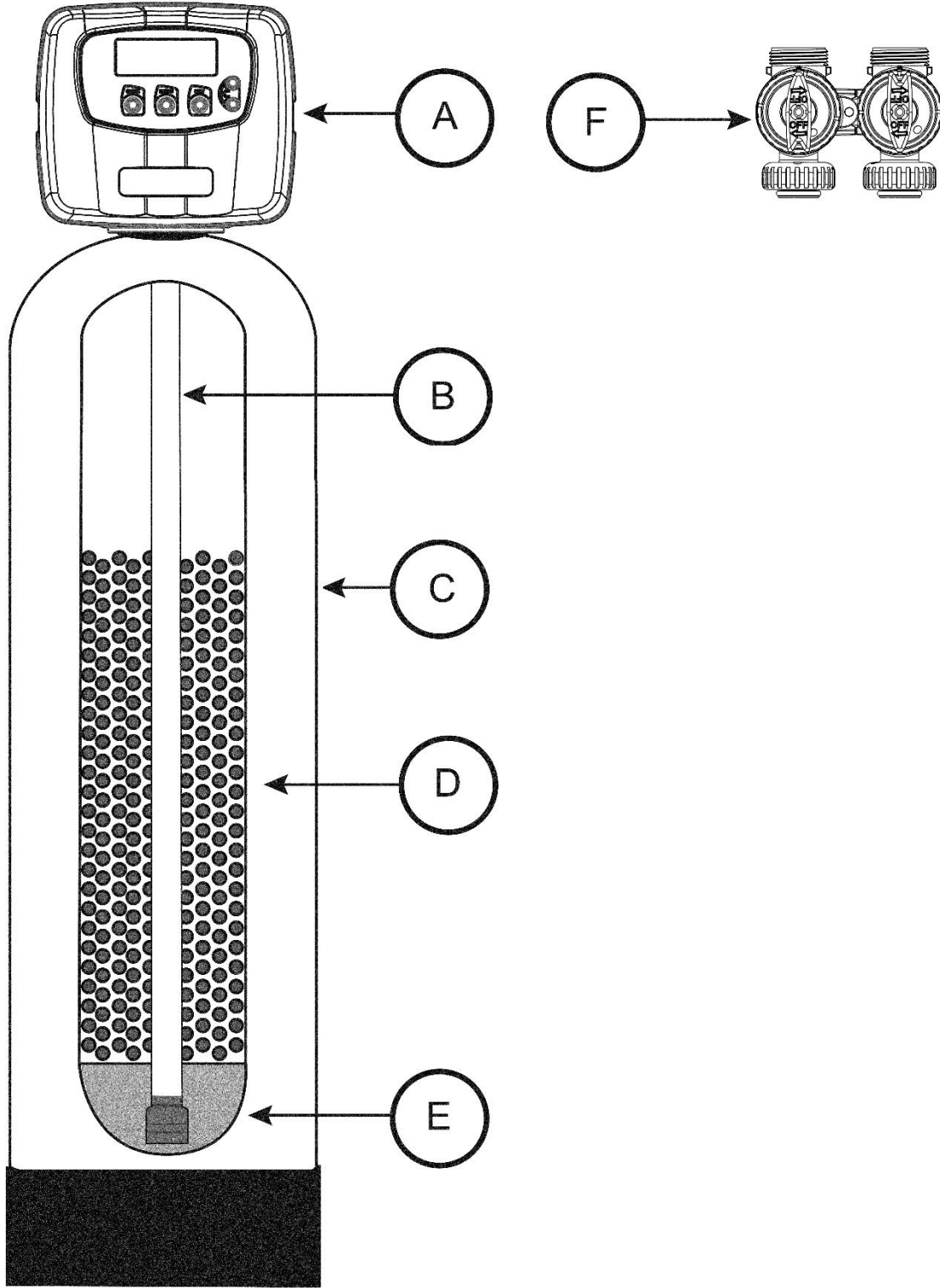
SPECIFICATIONS

Description	PCS1-10	PCS1-15	PCS1-20	PCS1-25	PCS1-30
Filter Media Volume, cu. ft.	1.0	1.5	2.0	2.5	3.0
Gravel Underbed, lbs.	20	20	25	25	30
Operating Flow Rate, gpm					
Continuous @ 5 gpm/ft ² of media surface area	3	3	4	5	5
Service @ 10 gpm/ft ² of media surface area	5	5	8	9	11
Peak @ 18 gpm/ft ² of media surface area	10	10	14	17	19
Backwash @ 10 gpm/ft ² of media surface area	5.3	5.3	7.5	9	11
Water Usage					
Gallons	85	85	120	144	176
Service Pipe Size, in.					
Standard	1	1	1	1	1
Tank Diameter x Height, in.	10 x 44	10 x 54	12 x 48	13 x 54	14 x 65
Minimum Space Required, in.					
Width	11	11	13	14	15
Depth	16	16	17	18	18
Height	52	62	56	62	74
Approximate Ship Wt., lbs. (Media Not Included)	62	68	68	73	217

Factory default settings: Filter mode, single 8 minute backwash, single 8 minute rinse, 3 days between regeneration.

All models include: V3007 – 1” MNPT elbow adapters and QFNCR4-2 – ¾” compression fittings for PEX, CPVC and copper.

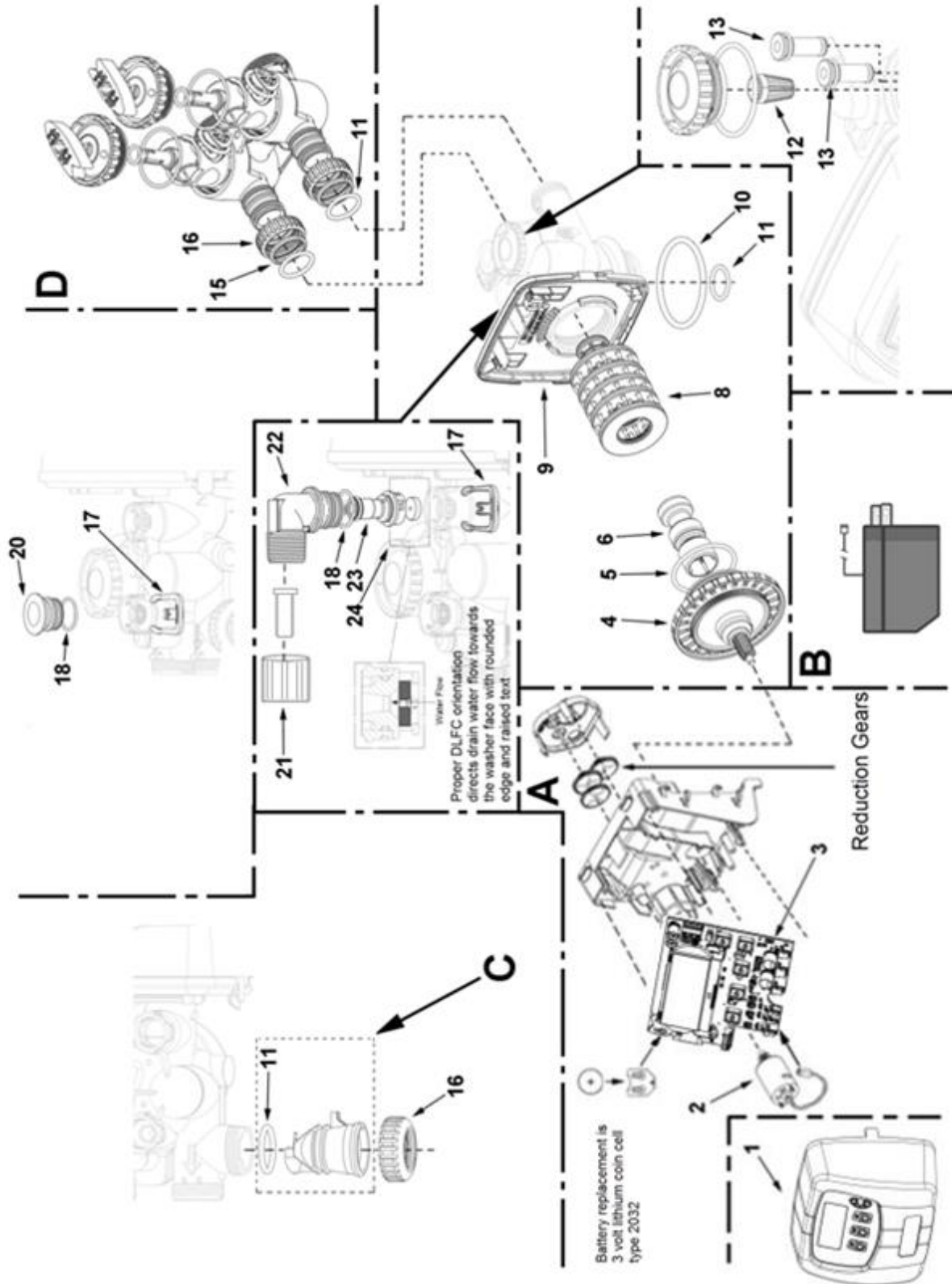
Component Parts Breakdown



Component Parts List

Ref #	Part Number	Description
A	PCS1-10-VLV-L-BP	Control valve, cover, 5.3 GPM DLFC, less bypass for model PCS1-10
	PCS1-15-VLV-L-BP	Control valve, cover, 5.3 GPM DLFC, less bypass for models PCS1-15
	PCS1-20-VLV-L-BP	Control valve, cover, 7.5 GPM DLFC, less bypass for model PCS1-20
	PCS1-25-VLV-L-BP	Control valve, cover, 9.0 GPM DLFC, less bypass for model PCS1-25
	PCS1-30-VLV-L-BP	Control valve, cover, 11.0 GPM DLFC, less bypass for model PCS1-30
B	D100S-48	Distributor tube, 1" x 48" for models PCS1-10, PCS1-20
	D100S-54	Distributor tube, 1" x 54" for models PCS1-15, PCS1-25
	D100S-65	Distributor tube, 1" x 65" for model PCS1-30
C	MTP1044N	10 x 44 mineral tank, natural, base, 2.5" top opening for model PCS1-10
	MTP1054N	10 x 54 mineral tank, natural, base, 2.5" top opening for model PCS1-15
	MTP1248N	12 x 48 mineral tank, natural, base, 2.5" top opening for model PCS1-20
	MTP1354N	13 x 54 mineral tank, natural, base, 2.5" top opening for model PCS1-25
	MTP1465N	14 x 65 mineral tank, natural, base, 2.5" top opening for model PCS1-30
D	qty 2 - CS05P	Clean Stream mixed bed filter media, 0.5 cu ft pail, PCS1-10
	qty 3 - CS05P	Clean Stream mixed bed filter media, 0.5 cu ft pail, PCS1-15
	qty 4 - CS05P	Clean Stream mixed bed filter media, 0.5 cu ft pail, PCS1-20
	qty 5 - CS05P	Clean Stream mixed bed filter media, 0.5 cu ft pail, PCS1-25
	qty 6 - CS05P	Clean Stream mixed bed filter media, 0.5 cu ft pail, PCS1-30
E	QC20	1/4" x 1/8" Gravel, 20 lb pail for models PCS1-10, PCS1-15
	qty 1.25 - QC20	1/4" x 1/8" Gravel, 20 lb Pail for models PCS1-20, PCS1-25
	qty 1.5 - QC20	1/4" x 1/8" Gravel, 20 lb Pail for models PCS1-30
F	V3006	Bypass valve

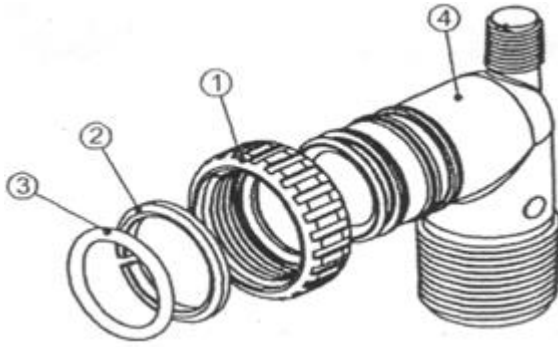
Control Valve Breakdown



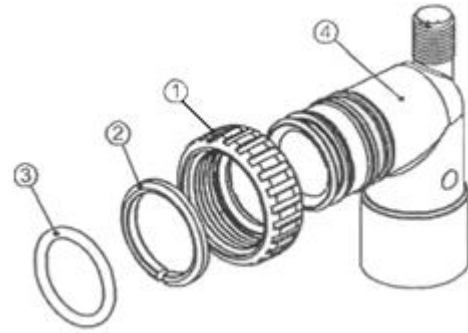
Control Valve Parts List

REF #	Part Number	Description
A	V3002-A	Drive Assembly (does not include circuit board or motor)
B	V3186-06	Power Cord with Transformer, 15 VDC
C	V3003-01	Meter and Cable Assembly
D	V3006	Bypass Valve, Less Fittings
1	V3998-01FA	Front Cover, PXX1 Series
2	V3107-01	Drive Motor
3	V3578HP-02BOARD	Circuit Board, PXX1 Series
4	V3004	Drive Cap Assembly
5	V3135	O-ring, -228
6	V3011	Piston Assembly
8	V3005-02	Seal Cartridge Assembly
9	V3946	Back Plate, PXX1 Series
10	V3180	Base O-ring, -337
11	V3105	O-ring, -215
12	V3177-01	Injector Screen
13	V3010-1Z	Plug, Injector Assembly
15	V3150	Retainer, Split Ring
16	V3151	Nut, 1" Quick Connect
17	H4615	Clip, Elbow Locking
18	V3163	O-ring, -019
20	V3195-01	Plug, Brine Refill
21	V3192 PKP10TS8-BULK	Compression nut, 3/4" FNPT, for drain elbow Insert, for 5/8" OD poly tube
22	V3158-02	Elbow, Drain, 3/4" Male
Not Shown	V3008-05	1" NPT Straight Drain Housing, less DLFC
23	V3159-01	Retainer, Drain Line Flow Control
24	V3162-053 V3162-075 V3162-090 *V3190-110	Flow Control Washer, 5.3 GPM (PCS1-10, PCS1-15) Flow Control Washer, 7.5 GPM (PCS1-20) Flow Control Washer, 9.0 GPM (PCS1-25) *Flow Control Washer, 11.0 GPM (PCS1-30) * requires 1" drain housing V3008-05

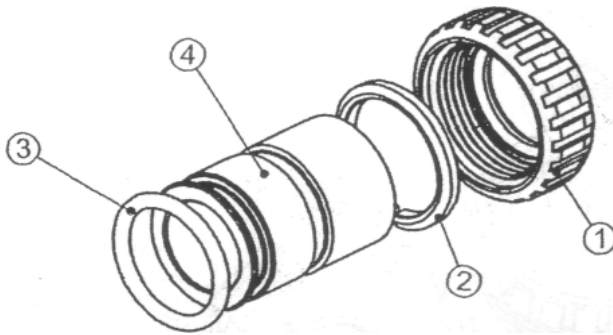
Installation Fitting Assemblies



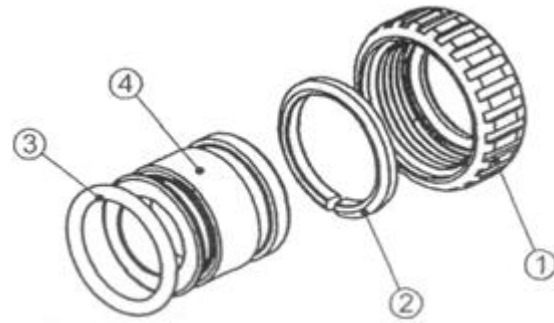
1" PVC MALE NPT ELBOW			
Ref	Part #	Description	Qty
	V3007	1" PVC male NPT elbow assy	2
1	V3151	Nut, 1" quick connect	2
2	V3150	Split ring	2
3	V3105	O-ring 215	2
4	V3149	Fitting	2



3/4" & 1" PVC SOLVENT ELBOW			
Ref	Part #	Description	Qty
	V3007-01	3/4" & 1" PVC solvent elbow assy	2
1	V3151	Nut, 1" quick connect	2
2	V3150	Split ring	2
3	V3105	O-ring 215	2
4	V3189	Fitting	2

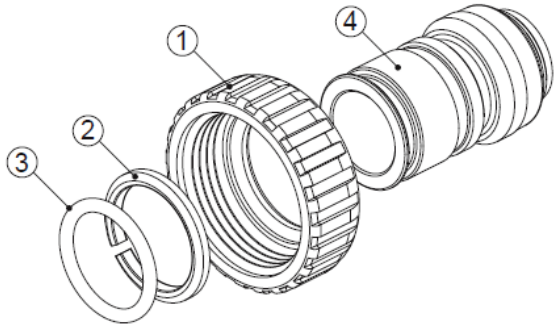


1" BRASS SWEAT			
Ref	Part #	Description	Qty
	V3007-02	1" brass sweat assembly	2
1	V3151	Nut, 1" quick connect	2
2	V3150	Split ring	2
3	V3105	O-ring 215	2
4	V3188	Fitting	2

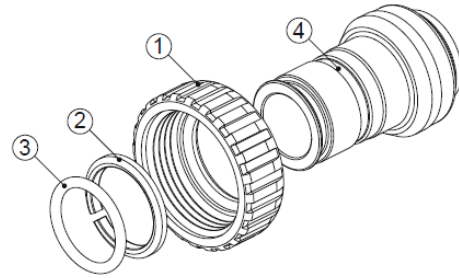


3/4" BRASS SWEAT			
Ref	Part #	Description	Qty
	V3007-03	3/4" brass sweat assembly	2
1	V3151	Nut, 1" quick connect	2
2	V3150	Split ring	2
3	V3105	O-ring 215	2
4	V3188-01	Fitting	2

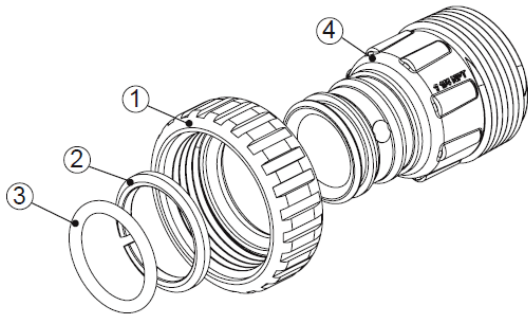
Installation Fitting Assemblies (cont.)



3/4" BRASS SHARK BITE			
Ref	Part #	Description	Qty
	V3007-12	3/4" brass shark bite assembly	2
1	V3151	Nut, 1" quick connect	2
2	V3150	Split ring	2
3	V3105	O-ring 215	2
4	V3628	Fitting	2



1" BRASS SHARK BITE			
Ref	Part #	Description	Qty
	V3007-13	1" brass shark bite assembly	2
1	V3151	Nut, 1" quick connect	2
2	V3150	Split ring	2
3	V3105	O-ring 215	2
4	V3629	Fitting	2



1-1/4" PLASTIC MALE NPT			
Ref	Part #	Description	Qty
	V3007-04	1-1/4" plastic male NPT assembly	2
1	V3151	Nut, 1" quick connect	2
2	V3150	Split ring	2
3	V3105	O-ring 215	2
4	V3317	Fitting	2

Installation Fitting Assemblies

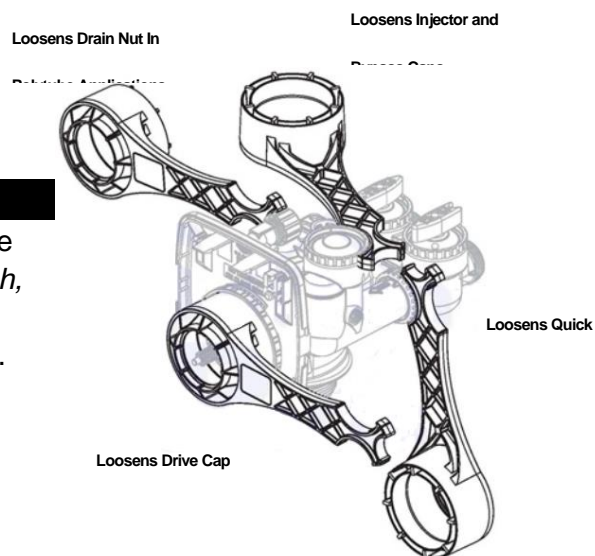


3/4" QUICK CONNECT			
Ref	Part #	Description	Qty
K	QFNCR4	3/4" QUICK CONNECT	1*

(*2 required)

SERVICE WRENCH - V3193

Although no tools are necessary to assemble or disassemble the valve, the *Service Wrench*, (shown in various positions on the valve) is available to aid in assembly or disassembly.



TEN YEAR LIMITED WARRANTY

WARRANTY – Franklin Water Treatment, LLC warrants this water conditioner against any defects that are due to faulty material or workmanship during the warranty period. This warranty does not include damage to the product resulting from accident, neglect, misuse, misapplication, alteration, installation or operation contrary to printed instructions, or damage caused by freezing, fire, flood, or Acts of God. From the original date of consumer purchase, we will repair or replace, at our discretion, any part found to be defective within the warranty period described below. Purchaser is responsible for any shipping cost to our facility and any local labor charges.

- One year on the entire water conditioner
- Five years on the control valve, except the seal & spacer assembly (1 year)
- Ten years on the mineral tank

GENERAL CONDITIONS – Should a defect or malfunction occur, contact the dealer that you purchased the product from. If you are unable to contact the dealer, contact Franklin Water Treatment, LLC @ (260)693-1972. We will require a full description of the problem, model number, date of purchase, and selling dealer’s business name and address.

We assume no warranty liability in connection with this water conditioner other than specified herein. This warranty is in lieu of all other warranties, express, implied, or statutory including any warranty of merchantability, warranty of fitness for a particular purpose, and any implied warranties otherwise arising from course of dealing or usage of trade. We do not authorize any person or representative to assume for us any other obligations on the sale of this water conditioner.

FILL IN AND KEEP FOR YOUR RECORDS

Original Purchaser	Date of Purchase	Model #	
Address of Original Installation		City	State
Dealer Purchased From	Dealer Address	City	State

Franklin Water Treatment, LLC
12630 U.S. 33 North, Churubusco, IN 46723
Phone: (260)693-1972 Fax: (260)693-0602